

**Garant**

**Steel boring bar A.. MVPNR 117,5°, for indexable inserts VN.., right-hand,  
Shank Ø / insert size: 25/16mm**


**Order data**

Order number	251720 25/16
GTIN	4045197867148
Item class	21T

**Technical description**

Clamping claw	259038 4
Centre offset $L_3$	17 mm
Overall length L	200 mm
Screw for clamp	259021 4
Minimum pre-drill $\varnothing D_{\min}$	32 mm
ISO code toolholder	A25R MVPNR/L 16
Setting angle $\kappa$	117.5 degrees
Shim screw	259025 3
Insert size	16 mm
Shim	259031 39
Clamping height $L_2$	24 mm
suitable indexable insert	VN.. 1604..
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Screw for clamping claw Type 4	259021 4
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 4	259038 4
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8